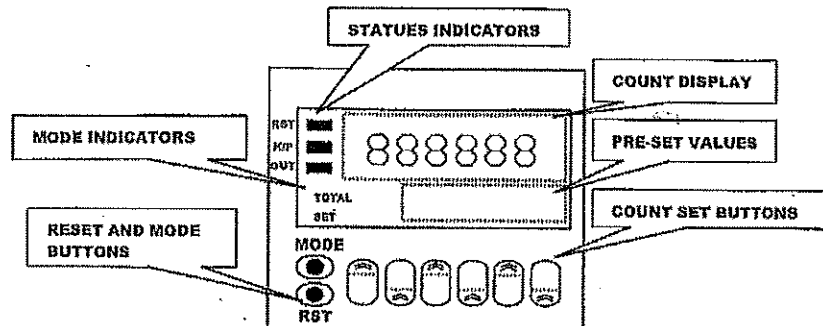


RUNNING PRODUCTION

With an acceptable test piece you can now set the counters for the production run. The counters can be used in a "Batch and/or Total" method.

COUNTER FUNCTIONS



- **STATUES INDICATORS** The **RST** light will flash when the **RST** button is pressed. The **OUT** light will come on when the set count runs out. **K/P** is not used.
- **RESET AND MODE BUTTONS** Pressing the **MODE** button will switch between displaying the **SET** and **TOTAL** values in the **COUNT DISPLAY**. Pressing **RST** will re-set the value being displayed.
- **MODE INDICATORS** indicates if it is the **TOTAL** or the **SET** value being displayed in the **COUNT DISPLAY**.
- **COUNT DISPLAY** will display the value for the selected mode. **SET** will count down and **TOTAL** will count up.
- **PRE-SET VALUES** displays the entered **SET** value.
- **COUNTY SET BUTTONS** increment the corresponding **SET** values when pressed on the high end of the button. Value cannot be decreased.

TOTAL QUANTITY

Total Mode. You can enter a total number of parts desired. At Cycle Start, the machine will continue to run until all the parts are made or until the Cycle Stop is pressed and will continue when the cycle is started again.

BATCH QUANTITY

NOTE!!

The machine will not cycle if the **COUNT DISPLAY** is at "0".

Batch Mode you can enter the batch size you want to use to collect the parts. In this mode, you can press the "Mode" button and the total accumulated parts made since the last reset will be displayed.

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