

**This Tolerance Chart is to be used in the absence of
Customer Supplied Tolerances
Only**

<u>Tubing I.D.:</u>	<u>Cut Length in Inches:</u>	<u>Tolerances:</u>
Up to 0.250"	0.093" - 0.999"	+-. .020"
	1.000" - 3.000"	+-. .031"
	3.010" - 6.000"	+-. .031"
	6.010" - 12.000"	+-. .062"
.251" To 0.500"	0.093" - 0.999"	+-. .020"
	1.000" - 3.000"	+-. .031"
	3.010" - 6.000"	+-. .031"
	6.010" - 12.000"	+-. .062"
0.501" To 1.000"	0.093" - 0.999"	+-. .031"
	1.000" - 3.000"	+-. .031"
	3.010" - 6.000"	+-. .062"
	6.010" - 12.000"	+-. .062"
1.010" To 2.000"	0.093" - 0.999"	+-. .031"
	1.000" - 3.000"	+-. .031"
	3.010" - 6.000"	+-. .062"
	6.010" - 12.000"	+-. .125"
2.010" To 3.000"	0.093" - 0.999"	+-. .062"
	1.000" - 3.000"	+-. .062"
	3.010" - 6.000"	+-. .125"
	6.010" - 12.000"	+-. .250"

Angles are +- 3 degrees

These Tolerances are intended to provide a General Guideline and may be Superseded by Quality Planning as specific needs arise

C&M Cutting and Marking Tolerance Chart 9/4/2013.