

Customer Quality Clause Update Worksheet

CUSTOMER

McDonnell Douglas Helicopter/Boeing
 SP 2000 Quality Assurance Requirements

CODE	DESCRIPTION	INSCO DESCRIPTION (IF NEEDED)
SP 2004	Buyer Source Inspection	Notify Buyer 48 hours in advance to schedule inspection at Insco
SP 2005	Process Based Government Oversight	Notify Gov Rep with copy of P.O. both Gov and Buyer source need to stamp of on paper
SP 2007	AH64 Flight Safety Parts Program EPB 17119	Submit copy of planning to Engineering prior to Mfg for approval
SP 2011	First Article Inspection	Use AS9102 inspection forms for all inspections.
SP 2013	Physical/Test Reports	One legible copy with each and every P.O. line item
SP 2022	Shelf Life	Minimum 75% at time of acceptance
SP 2024	Certificate of Conformance	One legible copy with each and every P.O. line item
SP 2030	Material/Standard Part Certification for AVL/QPL	Must be procured from an approved supplier from the AVL/QPL lists.
	Check PO's for: DO, DX, DPAS	